

# Work Order ID 124613

September-17-14 11:52:20 AM

**\*124613\***

Page 1

Item ID: D2333-103 Accept **\*N9000040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Tubing Assy  
 Start Date: 9/17/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 9/18/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: [Signature] Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2333	Rev B

100	NC BRAKE	0.00							
<b>*100*</b>									
Brake NC	Memo	0.00							
Brake NC	Bend per Template T2333-103 & Assemble as per Dwg D2333 Flare ends as per Dwg D2333								

1 FF 14-09-17

110	QC5- Inspect part completeness to step on W/O	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

1 DAS 38 9-89 14-9-19

120	Identify as per dwg & Stock Location: _____	0.00							
<b>*120*</b>									
Packaging	Memo <u>5203</u>	0.00							
Packaging									

14/9/19 1 [Signature]

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Item ID: D2333-103 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Tubing Assy  
Start Date: 9/17/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 9/18/14 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC21- Final Inspection - Work Order Release	0.00							
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**\*130\***

QC	Memo	0.00							
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Quality Control

MLS 1409-19

MF  
14-9-18

# Picklist Print

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Work Order ID: 124613

**\*124613\***

Parent Item: D2333-103

**\*D2333-103\***

Parent Item Name: Tubing Assy

Start Date: 9/17/14

Required Date: 9/18/14

Start Qty: 1.00

Required Qty: 1.00

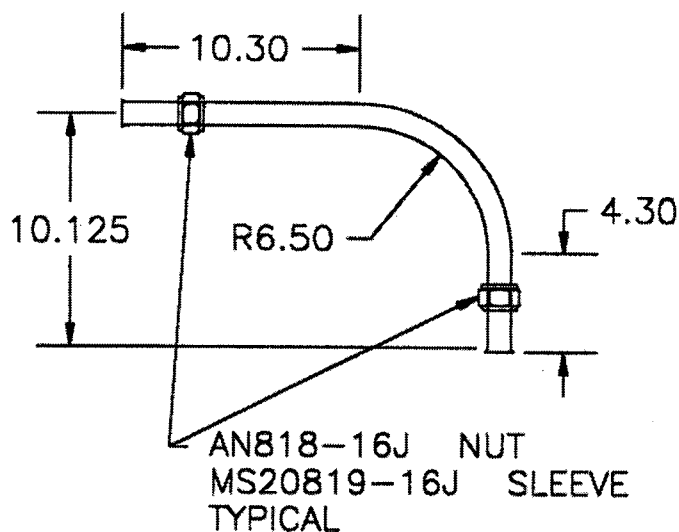
Comments: IPP C00.12.05Re-formatEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN818-16J <b>*AN818-16.I*</b> Nut		Purchased	No			100	Each	10.0000	2	2			
									**	FF 14-09-17			
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>						
			ST324		10								
			122807		10				2				
M2650-16 <b>*M2650-16*</b> Firesleeve-Crinkle		Purchased	No			100	f	12.0000	3.9	4			
									**	FF 14-09-17			
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>						
			ST408A		12								
			106071		2								
			122649		2								
			m126739		8				4				
M304TR1.000W.049 <b>*M304TR1 000W 049*</b> 304 RD Tube 1.00 x .049W		Purchased	No			100	f	27.4542	3.9	4			
									**	FF 14-09-17			
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>						
			MAT018		27.4542104								
			125250		12.6142104								
			m128118		14.84				4				
MS20819-16J <b>*MS20819-16.I*</b> Sleeve		Purchased	No			100	Each	8.0000	2	2			
									**	FF 14-09-17			
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>						
			ST308		8								
			122807		8				2				

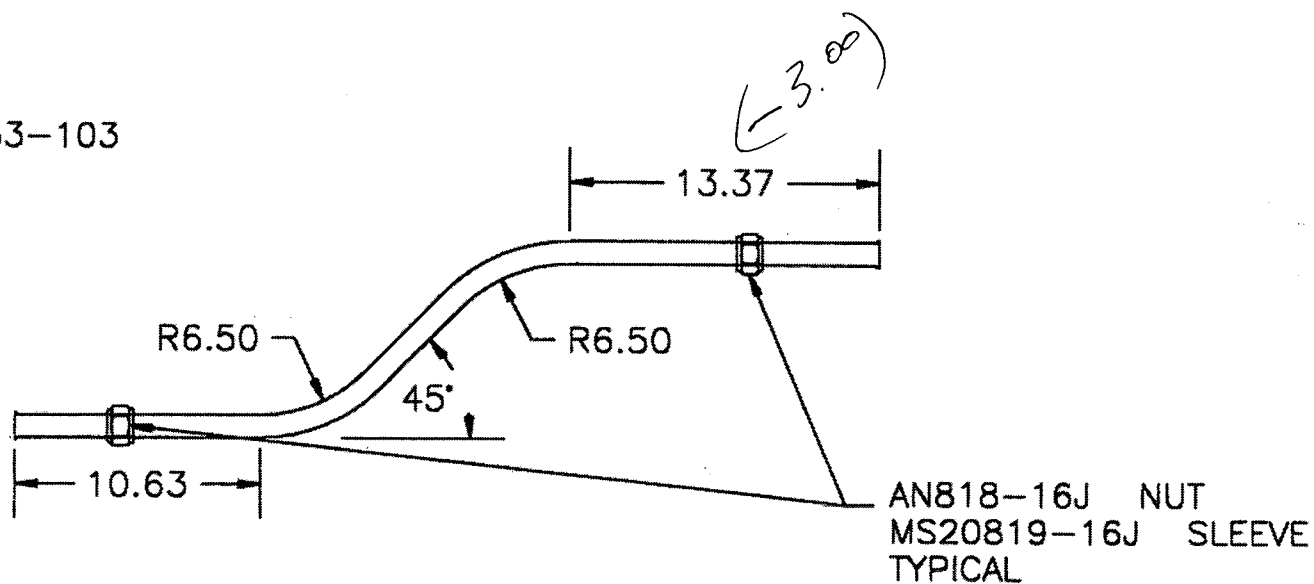


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED BWS	APPROVED [Signature]	D2333-101	SHEET 2 OF 4
DATE	TITLE		SCALE
96:02:26	HEATER TUBES		1:1

D2333-101



D2333-103



INSTALL FIRESLEEVE ON ALL TUBING

## **Linda Lacelle**

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**From:** Sian Willems  
**Sent:** September-17-14 11:45 AM  
**To:** Linda Lacelle; Jean-Luc Menard  
**Cc:** Jennifer Renwick  
**Subject:** RE: Custom D2333-103

Parts were not all good. The customer called Harvey this morning. Harvey has been in communication with JL about this and he will take care of a custom part (3" shorter than dwg).

Siân

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**From:** Jennifer Renwick  
**Sent:** Wednesday, September 17, 2014 11:21 AM  
**To:** Linda Lacelle; Sian Willems  
**Subject:** RE: Custom D2333-103

I guess it was not. Sian will have more info on this.

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**From:** Linda Lacelle  
**Sent:** September 17, 2014 11:19 AM  
**To:** Jennifer Renwick  
**Cc:** Jean-Luc Menard  
**Subject:** RE: Custom D2333-103

Didn't know anything about this....i thought what we sent was all good????

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**From:** Jennifer Renwick  
**Sent:** September-17-14 11:15 AM  
**To:** Jean-Luc Menard  
**Cc:** Linda Lacelle  
**Subject:** Custom D2333-103

Hi JL,

Can you please advise when the custom D2333-103 (3"shorter than dwg) will be ready to ship?

Thank you,

**Jennifer Renwick**

*Customer Support*

**DART AEROSPACE**

T 1 613 632-3336 > 277

F 1 613 632-4443

S jennifer.renwick

1 800 556- 4166

<http://www.dartaerospace.com>

